

## A Concept for the Calibration of Terrestrial Laser Scanners

Andreas Rietdorf  
Frank Gielsdorf  
Jens Alder

## Overview

- Problem and previous calibration methods
- Test field TU Berlin
- Functional Model
- Measurement and analysis
- Conclusions



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## Problem

- Instrumental errors influences the result of the survey
  - Coordinates of the point cloud
  - Derived surfaces
- No option to use common calibration methods
  - Fix direction increments →
  - A direction can not be reproduced in two faces

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## Project Objectives

- Determination of calibration parameters, estimation of accuracy
  - Simultaneous in one step
  - No control points
  - Quick and dependable
  - Low effort (personal, equipment)
  - Reproducibility

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## Test Object



### Technical specifications:

- 2 stepping motors
- 1 stepping motor interface
- 2 toothed belts
- 1 Leica „Disto Pro“

Measuring velocity: 1 point/s

- $\sigma_d$ :  $\pm 1$  mm
- $\sigma_{\alpha}$ :  $\pm 0.01$  gon
- $\sigma_{\gamma}$ :  $\pm 0.01$  gon

Price: 750,- €

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## Calibration Field

Installation of a calibration field: 15 planes, evenly distributed



Detail of the calibration field

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### Planarity of the Plates

- Usage of common, coated chipboards (ca. 1,00 m x 1,30 m)
- The functional model requires the planarity of the plates



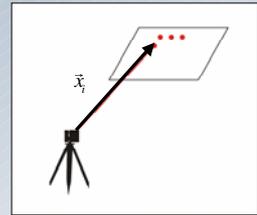
Contour lines, distance 0,5 mm

Picture: Rollei 6006

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### Functional Model

- Determination of  $\vec{x}_i$
- Observables:
  - Horizontal direction  $H_{z_i}$ ,
  - Vertical direction  $V_{z_i}$ ,
  - Slope distance  $S_i$
- Unknowns:
  - Plane parameter  $n$  and  $d$
  - Translation  $t$  and orientation  $q$
  - Addition constant  $k$
  - Horizontal collimation error  $c$
  - Trunnion axis error  $i$
  - Vertical index error  $h$
  - Eccentricities of axis  $a_x, a_y, a_z$



Principle of Measure

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### Functional Model

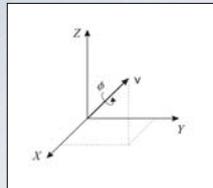
- Formulation of a condition equation for each point
  - consideration of original observations and the relevant instrumental errors

$$\vec{x} = f(H_{z_i}, V_{z_i}, S_i, c, i, h, k, m, a_x, a_y, a_z, q, \vec{t})$$

- Plane equation

$$\vec{n} \cdot \vec{x} - d = 0$$

- Parameterization of gyrotary errors by quaternions



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### Functional Model

- Usage of Quaternions:
  - Bilinear adjustment problem
  - just one constraint for each rotation
- Sequence of transformations, as quaternion rotations around the three main axis
- Gauß-Helmert-Model

$$n_x^2 \cdot n_y^2 \cdot n_z^2 - 1 = 0 \quad q_0^2 \cdot q_x^2 \cdot q_y^2 \cdot q_z^2 - 1 = 0$$

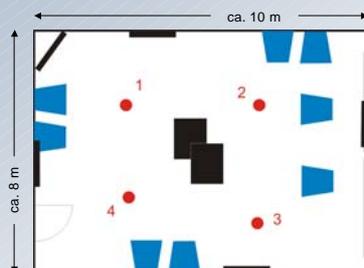
$$\begin{bmatrix} -N & C \\ C^T & 0 \end{bmatrix} \cdot \begin{bmatrix} \vec{x} \\ \vec{k}_2 \end{bmatrix} + \begin{bmatrix} -A^T \cdot M^{-1} \cdot \vec{w}_1 \\ \vec{w}_2 \end{bmatrix} = 0$$

reduced normal equation system

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### Calibration Procedure

- Scanning of calibration plates from different stations (Recommended: 4 equally distributed stations)

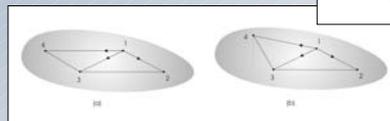
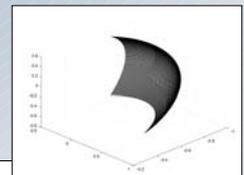


Ground plan calibration room

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### Calibration Process

- Transfer of original measured values
- Station wise segmentation of planes
  - Triangulation
  - Detection (assignment point-plane)
- Adjustment of planes

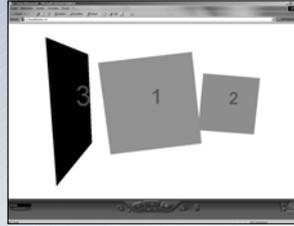


- Parameters of planes  $i$  for each station  $j$ :  $(n_x, n_y, n_z)_{i,j}$ ,  $d_{i,j}$

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## Calibration Process

- Detection of identical planes:
  - Manually assignment: representation in a viewer (VRML-Plugin)



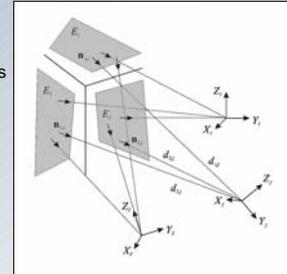
- automatically assignment: usage of projective geometry and robust Monte-Carlo-methods, e.g. GASAC [Rodehorst 2004]

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## Calibration Process

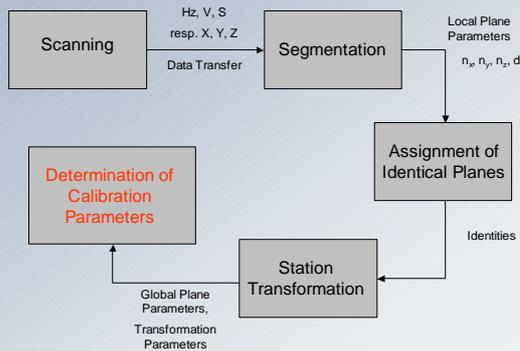
- Simultaneous referencing of different stations by interconnected transformation by means of identical planes

→ Proximity values for transformation parameters needed in the calibration process



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## Calibration Process - Overview



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## Results

### Gewichtseinheitsfehler und Genauigkeiten der Beobachtungsgruppen

```

a0 a posteriori: 0.984779      a Hz: 0.008959 gon
a0 Hz: 0.998228      a Vz: 0.010000 gon
a0 Vz: 1.026524      a s: 0.000847 m
a0 s: 0.965180
    
```

### Beobachtungen, Bedingungen, Unbekannte und Redundanzen

```

Punkt-Beobachtungen: 6323
Beob. Ebenen: 0
Bedingungen der Standpunktparameter: 4
Bedingungen der Ebenenparameter: 15
Bedingungen der Detektsdefinition: 6
Anzahl der Unbekannten: 97
Redundanzen: 6251
    
```

Unbekannt	Standpunkt				
tx	2	-3.629491	m	0.000000	mm
ty		-1.470466	m	0.000000	mm
tz		-0.008793	m	0.000000	mm
X1		0.957362		0.000000	
Hz	quat_q0	-0.000077		0.000000	
Hz	quat_qx	0.000136		0.000000	
Hz	quat_qy	0.282518		0.000000	
Hz	quat_qz	0.137379	gon	0.005569	gon
sd	Standpunkt	1			
tx		-0.001860	m	0.311179	mm
ty		0.004254	m	0.820412	mm
tz		-0.000252	m	0.290965	mm
X1	quat_q0	1.000000		0.000000	
X1	quat_qx	0.000002		0.000046	
X1	quat_qy	0.000118		0.000041	
X1	quat_qz	0.000018		0.000022	
Hz	ha	0.130801	gon	0.004502	gon

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## Conclusions

- Calibration strategy for polar measuring instruments (scanners) acting by tachometer principle
- Using of reference planes instead of reference points
- Simultaneous determination of relevant instrumental errors without wasteful reference measurements
- No determination of resolution, spot size, reflection behavior on different surfaces, effects at the measure to edges etc.

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## End

Thank you for your attention!



gielsdorf@inge3.bv.tu-berlin.de

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